



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

005881

646.4002
Job Sheet 184039



Part No: 646.4002

Job Qty: 1 ea

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No: SIOP

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 11 2018
110	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-1		OCT 11 2018
120	QC	1 pcs	11/9/18	11/9/18	0.00	0.00	QC4		OCT 15 2018
130	Packaging	1 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		OCT 15 2018
135	DC	1 pcs	11/9/18	11/9/18	0.00	0.00	DC		OCT 15 2018
140	QC21-FG	1 Ea	11/9/18	11/9/18	0.00	0.00	QC21		OCT 15 2018

Part Op 130 - Identify and pack for shipping as per PPP 646.4002 Location : FG102
Descriptions: 135 - Photocopy bluefile & type labels per PPP 646.4002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5075327
646.3410	LH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	5081424
646.3411	RH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	5084703
646.3814	Wiper Bracket	2 Ea (2 ea)	90-Start up Operation	5090204
MS21042L3	Nut	6 Ea (6 ea)	90-Start up Operation	5094592
MS24694-S53	Screw	2 Ea (2 ea)	90-Start up Operation	5113359
MS27039-1-18	Screw	2 Ea (2 ea)	90-Start up Operation	5124326
MS27039-1-19	Screw	2 Ea (2 ea)	90-Start up Operation	5011415
NAS1149F0332P	Washer	16 Ea (16 ea)	90-Start up Operation	5103666

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	14	0
	646.3410	1	6	0
	646.3411	1	8	0
	646.3814	2	12	0
	MS21042L3	6	3,017	0
	MS24694-S53	2	199	0
	MS27039-1-18	2	1,238	0
	MS27039-1-19	2	277	0
	NAS1149F0332P	16	3,011	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ e ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		
		MRB (QSI042) Approval _____		
		Completed By _____		
		Lead hand / Supervisor Approval Verification _____		
		QC / QA Coordinator Approval _____		

Description Work Order Definition

 Part: 646.4002
 Job No: 184039
 Serial No/Batch: S117610
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: FAA STC SR021801A 08/02/16/TfaSTC SH09-

DART Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 532-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Root Cause				EGORY			
Environment	☐	No Re-verification	☐	Pressure/Force	☐	Power Loss/Surge	☐
Design	☐	Operator	☐	Bending	☐	Folio/Program	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	Grain	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Weld	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Wrong Stock Pulled	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Out of Sequence	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Off-set	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Mislabeled	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Fit/Function	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Misaligned/off center	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____			
Misidentified	☐	Past Due	☐				

Part Specifications
Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					